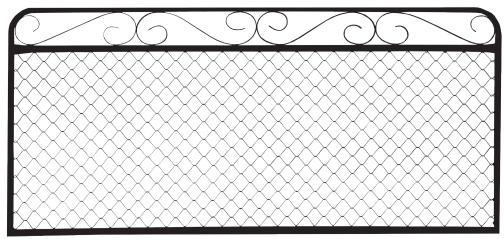
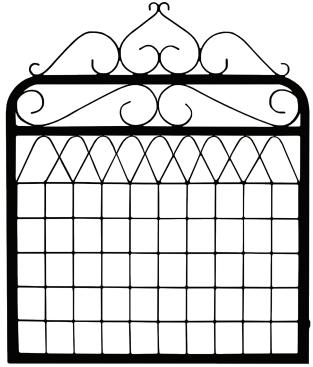


Balmain Federation Style Fence Panel Assembly Instructions



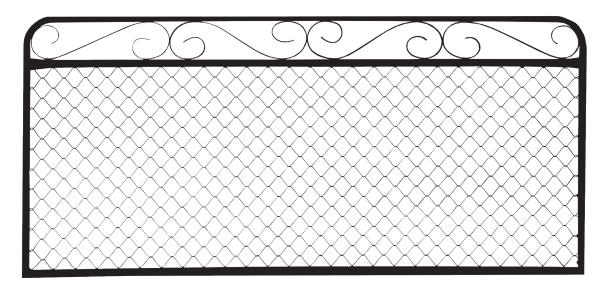


INSTRUCTION MANUAL

Item: 100654 - BALMAIN FEDERATION STYLE FENCE PANEL/GATE

800301 - BALMAIN FEDERATION STYLE GATE

BALMAIN FEDERATION STYLE FENCE PANEL/GATE



FOR FIXING AS A FENCE PANEL

- 1. Panel Placement: Position your fence panel between the posts, leaving approximately 5mm on either side to accommodate potential panel or post movement.
- 2. Horizontal Alignment: Once you are satisfied with the height & position of your panel, use saddle clamps to locate position on the underside of th horizontal pipe. Mark on both sides once you are confident it is perfectly level horizontally.
- 3. **Vertical Alignment:** Locate the position of the bottom clamp, similar to using hinge clamps. Mark on both sides once you are confident it is perfectly level vertically.
- 4. **Pre-Drill Holes:** Pre-drill holes smaller than the fixings you intend to use (M6 or M8 coach screws are suitable).
- 5. **Top Bracket Fixing:** Position the panel and fix the top brackets on either side. Leave a small allowance for adjustments before the final fix.
- 6. **Bottom Bracket Fixing:** Securely fix the bottom brackets. Once you confirm that the panel is level all around, tighten all fixings to finish the installation.



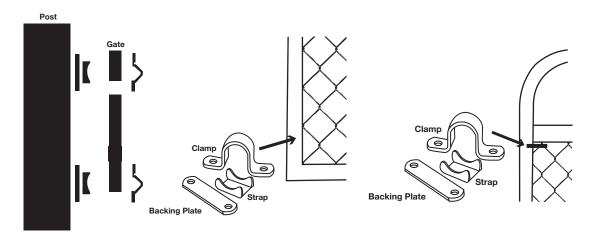
1

FOR FIXING AS A GATE - TOP BRACKET

- 1. Locate Gate Position: Determine where you want the gate mounted, allowing for a space between 50 and 100mm from the ground to the underside of the gate.
- 2. Backing Plate Marking: Mark the location of the backing plate, aligning it with the underside of the top horizontal pipe.
- 3. **Mounting the Backing Plate:** Mount the backing plate to the post and pre-drill holes (slightly smaller than the fixings you plan to use M6 or M8 coach screws).
- 4. Strap Placement: Place the strap on one side of the gate vertical pipe.
- 5. Clamp Placement: Place the clamp on the other side of the gate vertical pipe, directly underneath the top horizontal pipe.
- 6. Fixing the Clamp: Securely fix the clamp to the post through the clamp holes and backing plate holes.

FOR FIXING AS A GATE - BOTTOM BRACKET

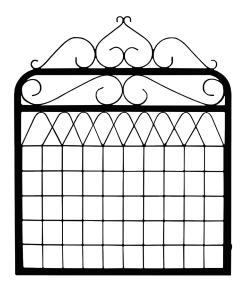
- 1. Backing Plate Installation: Once you are satisfied the gate is vertically level mount the backing plate to the post and pre-drill holes (slightly smaller than the fixings you plan to use M6 or M8 coach screws).
- 2. Strap Placement: Place the strap on one side of the gate.
- 3. Clamp Placement: Place the clamp on the other side of the gate, roughly halfway between the bottom weld point and the topside of the bottom horizontal pipe.
- 4. Fixing the Clamp: Securely fix the clamp to the post through the clamp holes and backing plate holes.





2

BALMAIN FEDERATION STYLE GATE



FOR FIXING AS A GATE - BOTTOM BRACKET

- 1. Locate Gate Position: Determine where you want the gate mounted, allowing for a space between 50 and 100mm from the ground to the underside of the gate. When measuring, also allow space between posts to include the hinge and latch set you purchase.
- 2.Backing Plate Marking: Mark the location of the backing plate, aligning it with the underside of the top horizontal pipe.
- 3. Mounting the Backing Plate: Once you are satisfied the gate is vertically level mount the backing plate to the post and pre-drill holes (slightly smaller than the fixings you plan to use M6 or M8 coach screws).
- 4. Strap Placement: Place the strap on one side of the gate vertical pipe.
- 5. Clamp Placement: Place the clamp on the other side of the gate vertical pipe, directly underneath the top horizontal pipe.
- 6. Fixing the Clamp: Securely fix the clamp to the post through the clamp holes and backing plate holes.

RAPIDFENCE

3

FOR FIXING AS A GATE - TOP BRACKET

- 1. Backing Plate Installation: Once you are satisfied the gate is vertically level, mount the backing plate to the post and pre-drill holes (slightly smaller than the fixings you plan to use M6 or M8 coach screws).
- 2. Strap Placement: Place the strap on one side of the gate.
- 3. Clamp Placement: Place the clamp on the other side of the gate, roughly halfway between the bottom weld point and the topside of the bottom horizontal pipe.
- 4. Fixing the Clamp: Securely fix the clamp to the post through the clamp holes and backing plate holes.

